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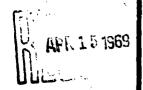


A METHOD OF INCREASING THE WEAR RESISTANCE AND CORROSION RESISTANCE OF METALS AND ALLOYS BY SATURATING THEIR SURFACE LAYERS WITH HALIDES

by

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EDITED TRANSLATION

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By: B. P. Grigor'yev

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PREPARED BY:

TRANSLATION DIVISION FOREIGN TECHNOLOGY DIVISION WP-AFB, ONIO.

DATA HANDLING PAGE OFACCESSION NO. 96-DOCUMENT LOC 19-TOPIC TAGS corrosion rate, impregnation, TA8001410 halide, metal surface, wear resistance OS-TITLE A METHOD OF INCREAS-ING THE WEAR RESISTANCE AND CORROSION RESITANCE OF METALS AND ALLOYS BY SATURATING THEIR SURFACE 11, 13 42-AUTHOR/CO-AUTHORS 10-DATE OF INFO GRIGOR'YEV, B. P. 20MAY63 49-SOURCE 68-DOCUMENT NO. FTD-HT-23-373-68 PATENT 189278 (837211/22-2) CLASS 48d¹, 15/00 69-PROJECT NO. 48b, 9/04 (RUSSIAN) 6010861 64-CONTROL MARKINGS 97-HEADER CLASH 63-SECURITY AND DOWNGRADING INFORMATION UNICL, O NONE UNCL 76-REEL/FRAME NO. 77-SUPERSEDES 76-CHANGES 40-GEOGRAPHICAL NO. OF PAGES 1886 0470 X REP ACC. NO. CONTRACT NO. PUBLISHING DATE TYPE PRODUCT REVISION FREQ 65-AP7002611 Translation NONE 94-00 ACCESSION NO. 02-UR/0000/66/000/000/0001/0001 This Author Certificate introduces a method for improving the wear and corrosion resistance of metals and alloys by surface impregnation with halides. Zinc, lead, and aluminum or their alloys are treated in a solution of iodine in acetone, and copper alloys are treated in a solution of bromine in glycerin. *09 Title cont. - LAYERS WITH HALTDES

A METHOD OF INCREASING THE WEAR RESISTANCE AND CORROSION RESISTANCE OF METALS AND ALLOYS BY SATURATING THEIR SURFACE LAYERS WITH HALIDES

B. P. Grigor'yev

The saturation of metal and alloy surfaces with sulfur, bromine, chlorine and other elements for increasing the wear resistance and improving the anticorrosion properties of friction surfaces is known. Here, the saturation is done from solid, gaseous and liquid media at a high temperature.

The essence of the described method consists in the fact that the surfaces of the metals and alloys are processed by solutions of iodine or bromine in organic solvents. The surface layers of alloys, zinc, lead or aluminum are saturated by a solution of iodine in acetone, and copper alloys are saturated by a solution of bromine in glycerine.

The technological process of the treatment of B-2 brand babbit bushings, for example, consists of the following operations. The bushings are heated up to $50-60^{\circ}$, moistened with a solution of iodine in acetone, dried and polished lightly with a cloth or burlap until a metallic shine is obtained. This treatment cycle is repeated twice. After the second cycle the bushings are lubricated with hot mineral oil and are aged for sometime.

Subject of Invention

A method of increasing the resistance to wear and the stability of metals and alloys by saturating the surface layers with halides,

differ in that the metals or alloys are processed by solutions of iodine or bromine in organic solvents, for example, iodine in acetone for alloys of zinc, lead and aluminum or bromine in glycerine for copper alloys.